

Work Order ID 109660

\*109660\*

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Item ID: D350-636-012GB Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black  
 Start Date: 11/25/13 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 11/26/13 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: W Date: Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2750-042	G								
D3492	C								

100 DOCUMENT CONTROL 0.00  
 \*100\*  
 DC Memo 0.00  
 Document Control record fwd angle:                       
 Photocopy blue file and type labels per PPP D350-636-012 CHG 007

DAS  
6 13/11/27  
9-89

MLA

250 Pick Kit 0.00  
 \*250\*  
 Packaging Memo  
 Packaging PULL D350-636-012 B 106484 0.00  
 PAINTED GLOSSY BLACK

DAS  
33 13-11-26  
9-89

DAS  
31  
9-89

B106484 RH

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**Item ID:** D350-636-012GB **Accept** **\*N900040100\*** **Setup Start \*NS1\***  
**Revision ID:** **Stop \*NS2\***  
**Item Name:** Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black  
**Start Date:** 11/25/13 **Start Qty:** 1.00 **\*1\*** **Cust Item ID:**  
**Required Date:** 11/26/13 **Req'd Qty:** 1.00 **\*1\*** **Customer:**  
**Reference:**

**Approvals:** **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Run Start \*NR1\***  
**QC:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **SPC (Y/N):** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Stop \*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
260 <b>*260*</b> QC Quality Control	QC4- 100% Inspect kits for completeness  Memo	0.00  0.00		DAS 6 9-89 12/11/27		1			
270 <b>*270*</b> Packaging Packaging Packaging	Packaging  Memo Package as per PPP D350-636-012	0.00  0.00 5/11/27		DAS 6 9-89 12/11/27					
280 <b>*280*</b> QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

12/13-11-27

# Picklist Print

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Work Order ID: 109660  
 Parent Item: D350-636-012GB  
 Parent Item Name: Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black

Start Date: 11/25/13  
 Start Qty: 1.00

Required Date: 11/26/13  
 Required Qty: 1.00

Comments: IPP Rev: I02.09.25 Rearranged procedure steps KJ  
 IPP Rev: J 06-03-29 As per Rev D EC IPP REV: K AS PER REV F JLM  
 13-08-22 VERIFIED BY: DD  
 IPP Rev: K 06-07-13 As per dsi9343 EC  
 IPP Rev: L 07-07-28 Added SS Wearplates (Rev E) JLM Verified By: EC  
 IPP Rev: M 08-04-22 update steps 4, 13 DD verified by: EC  
 IPP Rev: N 08-09-23 revF as per dwg DD verified by: ec IPP Rev: O 10.06.22 revise seq 110  
 DD verf: EC IPP Rev: P 10.10.01 as per IIN revH DD verf: EC IPP  
 REV: Q 13.08.27 PER ECN13-594 DD VERF: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D350-636-012		Manufactured	No				Each	5.0000		1			
Skidtube RH Aerazur / Apical Cylindrical Compat.													

Location Loc Qty Loc Code

FG 1  
 93027 1  
 FG072 3  
 98207 1  
 98728 1  
 99904 1  
 FG073 1  
 108300 1

D2741  
 Blade

Manufactured No 250 Each 55.0000

Location Loc Qty Loc Code

FG 11  
 100664 6  
 85480 1  
 98323 4  
 ST466 44  
 104976 3  
 107206 38  
 71856 1  
 85480 1  
 98323 1

106484

109624 DAS 33 13-11-26 9-89

Glossy Black  
 DAS 6 9-89

# Picklist Print

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Work Order ID: 109660  
 Parent Item: D350-636-012GB  
 Parent Item Name: Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

D3532-1 Manufactured No

250 Each 42.0000

2

(2)

DAS  
33  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST054

42

100519

42

100519

(2)

MS21083C8 Purchased No

250 Each 92.0000

2

DAS  
33  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

ST319

89

123900

3

125484

1

m126274

10

m127255

75

126274

ST506

3

124308

3

NAS1149D0863J Purchased No

250 Each 1,124.0000

2

(2)

DAS  
33  
9-89

DAS  
6  
9-89

Location

Loc Qty

Loc Code

FP001

4

118078

4

ST294

1120

125268

600

125484

220

125635

300

125484

D3493-1 Manufactured No

250 Each 118.0000

2

(2)

DAS  
33  
9-89

\*\*\*ONLY INSTALL IF INSTALLING ON APICAL  
 FLOAT SYSTEM\*\*\*

Location

Loc Qty

Loc Code

FG

10

97201

10

ST051

108

105613

48

107916

60

105613

DAS  
6  
9-89

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Shop Packet Print

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# Picklist Print

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Work Order ID: 109660

Parent Item: D350-636-012GB

Parent Item Name: Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black

Start Date: 11/25/13

Required Date: 11/26/13

Start Qty: 1.00

Required Qty: 1.00

AN8C21A	Purchased	No	250	Each	79.0000	2	(2)	DAS	13-11-26
Bolt								33	
								9-89	

DAS  
6  
3-89

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST	2	
123966	2	
ST342	2	
123966	2	
ST505	75	
m127061	75	

127061

DAS  
6  
3-89

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**\*109660\***

Page 1

Item ID: D350-636-012GB

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube RH Aerazur / Apical Cylindrical Compat. - Glossy Black

Start Date: 11/25/13 Start Qty: 1.00 **\*1\***Required Date: 11/26/13 Req'd Qty: 1.00 **\*1\***

Cust Item ID:

Reference:

Customer:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2750-042

G

D3492

C

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

record fwd angle: \_\_\_\_\_

Photocopy blue file and type labels per PPP D350-636-012 CHG 007

*MLS 13-11-26*

250

0.00

**\*250\***

Pick Kit

Packaging

Memo

Packaging

PULL D350-636-012 B

PAINTED GLOSSY BLACK

*106484*